# TC007 Process Turbidimeter

# **Benefits:**

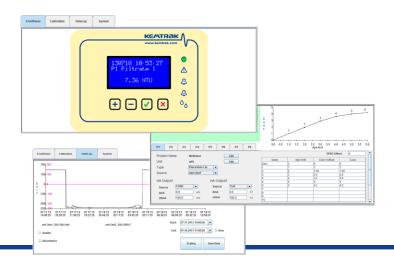
- Real time in-line turbidity measurement
- 0.01 4000 NTU/FNU
- Reliable and robust infrared LED light source
- Precision fiber optics
- Maintenance free
- Suitable for hazardous area use
- ISO 7027:1999(E) compliant

The Kemtrak TC007 is a simple to operate industrial fiber optic coupled turbidimeter for high resolution, real time, in-line concentration measurement.

The Kemtrak TC007 utilizes a high performance LED light source with robust fiber optics to ensure maintenance and drift free operation with exceptionally high precision.

Industrial grade measurement cells with scratch resistant sapphire windows, contain no electronics or moving parts making them ideal for both ordinary and hazardous area use.

A proprietary algorithm mathematically combines attenuated and scattered light to accurately report the turbidity level in the process stream. Automatic compensation for sample color and fouling of the optical windows ensures trouble free operation.





# **Typical Applications:**

- Filtration monitoring
- Centrifuge control
- Interface detection
- Phase separation
- Leak detection and condensate carryover
- Water in fuel / Oil in water
- Quality control

Standard features include 16 linearization tables for multiple product switching, remote zeroing, automatic cell cleaning cycle and signal filtering. A built-in graphical internet based interface allows remote operation, calibration, validation and data trending using a standard web browser.

All Kemtrak products are designed to meet the most demanding application specifications and are made from the highest quality materials to ensure exceptionally long life and the highest reliability possible.



#### Housing

Stainless steel EN 1.4301 (X5CrNi18-10), AISI 304 (V2A) Captive lid screws & external mounting brackets stainless steel 244 x 215 x 105 mm (L x W x D) IP 65 / EN 60529

#### Display

16 x 4 alphanumeric white on blue dot matrix LCD display

LED Duckgroona mon	interoa			
Measurement updates every second				
LED 1 (green):	Power on			
LED 2 (red):	System fault			
IFD 2.8 Alexandral				

orange): LED 5 (blue): Clean / Hold

#### Operation

4 push buttons Remote HTML/Java interface (TCP/IP connection via Ethernet port)

#### Software Features:

- Fully automatic photometer gain switching Auto gain:
- Automatically, locally or remotely activated zero 16 linearization tables for concentration & mA output Auto zero: Calibration:
- From 0 to 9999s with noise (air bubble / particle) filter Nonvolatile all data retained upon power failure Damping:
- Memory:
- Security: Alphanumeric password protection

#### Data Logger

>17000 data points (timestamp, average, max. & min.), ring buffer
Configurable log time interval 1 s to 24hr

- Event Logger> 16000 events, ring buffer
  - Timestamp, alarms, zeroing, cleaning, product change, calibration & system events (power, system warning & error messages)

- Automatic Cleaning Control

  Automatic cleaning sequence, triggering dedicated relay output
- Manual trigger or external trigger via digital input Configurable automatic cleaning interval, 15 min to 2 months

0.0000 - 999999 0.0000 - 999999 s 0.0000 - 999999 s

- Configurable cleaning duration from 0 to 9999s
- Auto-zero after clean option
- Hold value after clean (to equilibrate) 0 to 9999s

#### **PID Controller** Control method:

Pulse width modulated relay output or 0/4-20 mA output 2 - 99 s

Control period:	
Proportional gain:	
ntegral time:	
Derivative time:	

#### Remote Input

5 x Digital input (potential free contact) for:

- Input 1-3: Product/range selection Input 4:
- Zero, instant zero, clean or clean & Zero Hold (freeze output), data log control or light source control input 5:

#### **Measurement Method**

Attenuated light, scattered light or a combination of both using a

nephelometric ratio alaorithm ISO7027:1999(E) compliant when measuring scattered light at 90°

#### Light Source

High performance TS AlGaAs Infrared LED lamp

Wavelength:	850 nm
Typical lamp lifetime:	>100000 hrs

Flow Cells and Process Connections Standard designs include DIN Flange (DIN 2633), ANSI (ASME B16.5), Tri-Clamp<sup>®</sup> (ISO 2852 & DIN 32676), Straight pipe thread (DIN ISO 228 BSP), NPT tapered pipe thread (ANSI B 1.20.1) Line size up to DN200 / 8'

#### **Materials**

Standard material stainless steel 316L (EN 1.4435 or EN 1.4404) Other materials include Titanium Gr 2, Hastelloy C-276 & C-22, Monel 400 & PTFE C25 (TFMC, carbon filled Teflon®)

#### Window

Sapphire

#### **Surface Finish**

Ra <0.38 µm (electropolishing available on hygienic measurement cells)

#### Elastomers

FPM (FKM, Viton®), EPDM (FDA), Silicone, FFKM (Kalrez® Spectrum 6375, Kalrez<sup>®</sup> 6230 FDA)

#### **Operating Conditions**

Ambient & process temperatures up to 275°C (527°F Process pressure from 10mbar to 200 bar (0.14 - 2900 psi) Operating conditions subject to material and design in use

#### Fibre Optic cable

- Silica core photonic fiber with Kevlar® reinforced flexible
- LZSH coated stainless steel jacket Fully-interlocked stainless steel conduit for use above 85 °C (185 °F)
- Terminated with SMA 905 connectors.
- Lengths up to 100m (328 foot)

Range of Measurement

RATIO (90°) 0.01 - 4 000 NTU/FNU (0.0025 - 1 000 EBC) ATTENUATED (0°) 0 – 5AU, 10mm OPL (0 - 0.001 %T) BACKSCATTER (180°) 0 - 100% total suspended solids Other units of measurement available e.g. ASBC-FNU, Helms, ppm etc

#### Resolution

Typically <±0.05% of respective measuring range

For scattered light (90° RAIIO) measurement:						
0.01 - 10	NTU/FNU	0.01	NTU/FNU	(0.0025 EBC)		
10 - 100	NTU/FNU	0.1	NTU/FNU	(0.025 EBC)		
100 - 1000	NTU/FNU	1	NTU/FNU	(0.25 EBC)		
1000 - 10000	NTU/FNU	10	NTU/FNU	(2.5 EBC)		

#### Accuracy

< ±2% of reading plus stray light

#### Repeatability

±1% of reading or 0.01 NTU/FNU, whichever is greater

## Strav Light

Typically < 0.05 NTU/FNU (measurement cell / probe dependent)

## mA Output

1 x selectable 0 - 20 mA / 4 - 20 mA (NAMUR, max 21.6mA) Optional second mA output Galvanically isolated, tested during final inspection to 500 VDC Accuracy: < 0.1% Resolution: 0.025%

0 - 600 Ohm Load:

#### **Relay Outputs**

a) A 240VAC Failsafe output (active when system is ok)
 b) A 240VAC User configurable (alarm, PID)
 c) A 240VAC Automatic cleaning control
 c) Fuses: 4 x 1 A (type: MXT), max 100A breaking capacity

LED status indicators flash when relays are active

## Fail-Safe:

Dedicated relay output, 1A 240 VAC

mA output value used to signal a system fault (NAMUR < 3.6 mA or > 21.0 mA)

#### Network interface (remote communications):

# TCP/IP, 10Base-T and 100Base-TX Link Connector: RJ45

- Protocol:
- HTML/Java interface using native protocol over TCP/IP Software: Web browser with Java version 6 or later
   MODBUS server (slave) over TCP/IP (V1.1b3 compliant) Functions: (0x03, 0x04, 0x2B/0x0E conformity 0x01)

## **Operating Conditions**

Ambient temperature: 0°C to +50°C (32°F to 122°F) -20°C to +70°C (-4°F to 158°F) Transport:

Power Supply 100-240 VAC, 50-60 Hz, & 22 - 30 VAC/VDC Mains fuse: 1 A (type MST), Max breaking capacity 35A

#### Power Consumption 25 VA (max.)

## Certificates

ISO 9001:2008, CE, ATEX Ex d IIB + H2 T5 IP66 Category 🐼 II 2 G (option)

Protection IP66 / EN 60529



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Distributor

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